



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3601-1**Job Sheet 181425**

DAS
21
9-89

Part No: D3601-1**Job Qty:** 40 ea**Part Name:** Radius Block**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 7/26/18**Job Tracking No:****Due Date:** 8/24/18**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV A IPP Rev:A New Issue 07-03-28 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		8/24/18	0.00	0.00	Start Up Machining-4		mm 18/08/18
100	Shear	40 pcs		8/24/18	0.00	0.29	Shear		
110	CNC Vertical Machining	40 pcs		8/24/18	0.01	1.34	HAAS1-4		
120	QC	40 pcs		8/24/18	0.00	0.00	QC2 Machining-2		
130	QC	40 pcs		8/24/18	0.00	0.00	QC8 Machining-2		048 18/08/18
140	Small Fab	40 pcs		8/24/18	0.00	0.28	Small Fab-4		
150	HandFinish	40 pcs		8/24/18	0.00	0.18	HandFinish1		
160	QC	40 pcs		8/24/18	0.00	0.00	QC7-5		DAS 18/08/18
170	Packaging	40 pcs		8/24/18	0.00	0.00	Packaging3-1		AUG 21 2018 38
180	QC21-SA	40 Ea		8/24/18	0.00	0.00	QC21		AUG 23 2018 9-89

Part Op 100 - blanks 9.00" long +/- 0.030" Note: 1 blank makes 8 pieces
Descriptions: 110 - 1- Mill as per Folio FA682 Rev: _____ & Dwg D3601 Rev: _____
140 - 1-Tumble 2-Deburr any rough edges after tumbling

DAS
21
9-89

AUG 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X00.125	6061-T6 Bar .750 X .125	2.6640 ft (.0666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X00.125	3	61	0

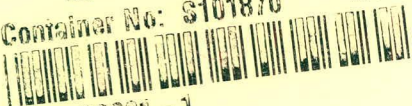
Part Specifications

Specifications could not be found.

Plex 7/26/18 8:36 AM dart.white.jesse



Container No: S101870



Part: D3601-1

Job No: 181425

Serial No/Batch: S101870

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/13/18